

**A Manufacturer of
High Performance Fasteners,
Sealing and Precision
Engineered Components**



- Petrochemical Grade Bolting
- Industrial Fasteners
- Specialty Coatings & Plating
- Precision Machined Components
- Gaskets & Seals



Global Presence Regional Support



Your Global Fastener and Gasket Solutions Provider

A Trusted Name You Can Rely On

LoneStar Group of companies are market leaders in the manufacture and supply of specialist bolting, machined components, gaskets and seals to the energy sectors and heavy engineering industries worldwide.

Employing approximately 1000+ people across 12 locations, the LoneStar Group are committed to offering customers quality products for safety critical environments with full traceability. We offer the footprint and vast raw material stock of a global business, with local operations to support your needs on the ground. LoneStar Group offer a unique logistical supply service within our global network.

All LoneStar Group companies operate Quality Management System's to the requirements of ISO 9001:2008.

Middle East and Asia Pacific Operations

Triplefast Middle East Ltd, a member of LoneStar Group; is the Middle East, North Africa and Asia Pacific (MENA APAC) region headquarters. Situated in the United Arab Emirates, with a 15,000 m2 facility located in Jebel Ali Free Zone port in Dubai, the facility has ISO 9001:2008; ISO 14001 and OHSAS 18001 accreditation and acts as a supply hub to the other LoneStar sites within the region, in Singapore, Australia, China and India. LoneStar PHIT in China manufactures bolting for the domestic Chinese market, and LoneStar OFST in India specialises in the manufacture of metallic seals and ring joints for the group, whilst supplying the wider group's product range including bolting and precision parts to the domestic market.



Our products are process-critical; they must operate without failure in extremely harsh environments that vary widely between applications and across industries. We service clients in diverse sectors, and have stringent testing to ensure our products meet international and client specific standards.

Your One Stop Supply Chain Solution

LoneStar's global presence provides a 'one-stop' supply chain solution for customers, and offers numerous distinctive advantages, including the ability to service global contracts, access to lower-cost product and material sourcing, large inventory, expedited delivery, and enhanced service levels before and after the sale. Our cost-effective manufacturing capabilities allow us to modify semi-finished materials to meet client specifications through hot forging, roll and cut threading, CNC machining, heat treating, water jet cutting and application of specialty coatings.

LoneStar Group offers a supply chain management system to OEMs and end users to help save time and reduce cost of purchasing, receiving and moving inventory.



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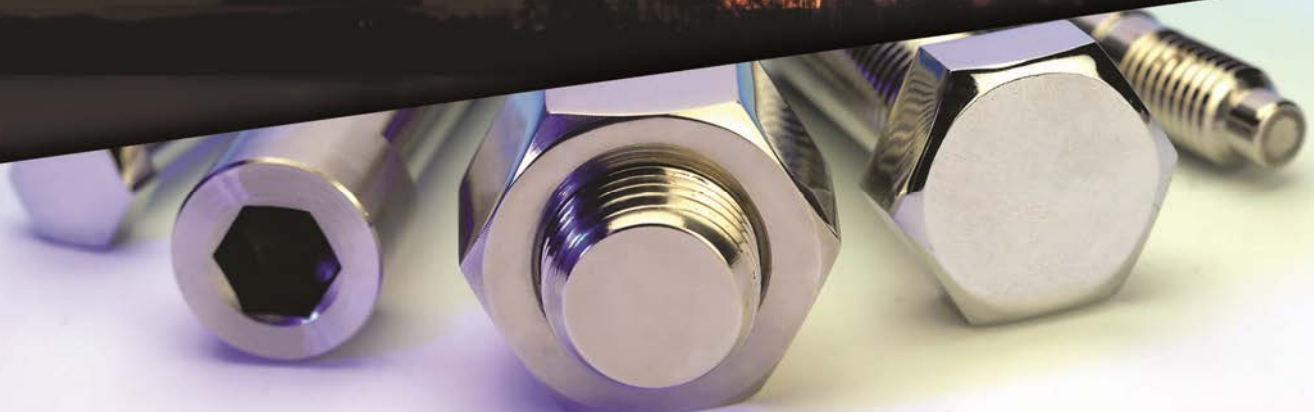
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Serving Specialist Industries

- **Oil & Gas** - High integrity bolting and gaskets for use in pipeline, flange construction, and associated OEM assemblies
- **Petrochemical** - Petrochemical grade bolting and sealing components are held in stock or semi-finished products for speedy conversion to finished product and unique client specifications.
- **Heavy Engineering** - Fasteners up to 4" (100mm) in diameter are carried in stock to service demanding requirements.
- **Power Generation** - Precision parts for the world's leading OEM manufacturers, for boilers, compressors, heat exchangers and valves suitable for high temperature and high pressure environments.
- **Utilities** - LoneStar stock a range of high quality materials for use in corrosive atmosphere environments.
- **Construction and Fabrication** - ASTM standards A307, A325 and A490 structural hexagon bolts in metric and imperial diameters can be supplied as individual or assembled bolting sets, with various plating forms such as hot dip galvanised to ASTM A153, cadmium or other zinc based coatings.



World Class Manufacturing Capability



Your Global Fastener and Gasket Solutions Provider

LoneStar Group is committed to continual investment in their manufacturing capability, combining conventional in house manufacturing of bar turned products with the latest CNC machining technology.

The combination of computer aided design and operator skills gives us the ability to produce high quality safety critical parts to customer drawings. Extensive facilities incorporate bar turned product from 1/4" (6mm) to in excess of 12" (300mm) diameter by up to 2 metres in length and on site thread rolling capacity for metric and imperial thread forms in all materials up to 6" in diameter.

LoneStar has developed supply agreements with major oil field OEMs, providing bolting and sealing, but also varied engineered parts such as valve gates, stems, seats, segments and actuator components specific to the customers' requirements.

LoneStar Group offers a 'KIT' assembly service for bolting and related parts, to reduce in-house stock holding costs for OEM manufactures, for delivery straight to the point of manufacturing with items individually packed and clearly identified.

Manufacturing Equipment

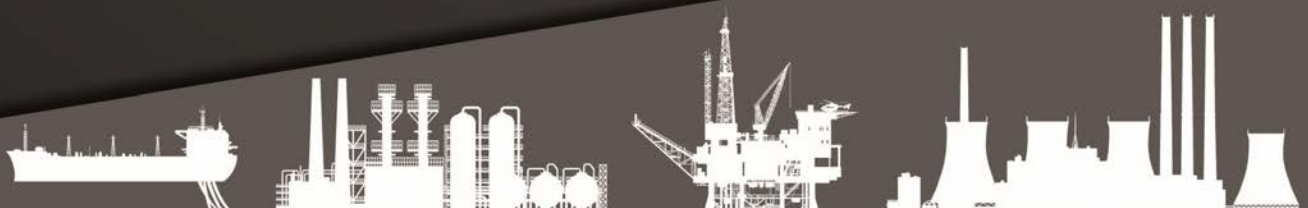
- Hot Forging Presses with Multi Billet
- Induction Heating
- EDM Tool Making Facility
- Spark Eroding Equipment
- Thread Rolling
- Centreless Grinding
- Automatic Saws
- CNC Machining Lathes
- CNC Machining Centres
- Water Jet Cutting
- Turret Lathes
- Manioni Screw Cutting
- Vertical Milling Machines
- EDM Drilling Facility
- Portable Nut Tapping
- Automatic Stamping Cell
- Chamfering & Centering Machines
- Deep Hole Drilling
- Bolt Bending Capacity to 2"



Materials

Carbon & Alloy Steels	Stainless Steels	Super (Nickel) Alloys and Duplex Steels	Non Ferrous
Mild Steel	303/304(18-8/A2)316(A4)	Monel* 400	Aluminium
080M40 (EN8)	A2 & A4 - 50/70/80/90	Monel* K500	Aluminium Bronze
605M36 (EN16)	321/310/347	Inconel* 600/601/625/718	Aluminium Silicon Bronze
708M40 (EN19)	422	Incoloy* 800/800HT/825	Phosphor Bronze
817M40 (EN24)	410/416/420/431	Hastelloy*	Manganese Bronze
826M40 (EN26)	B8/B8M/B8T	B2/C4/C22/C276	Brass
B7	B8X/B8MX/B8TX	Ferralum* 255	Naval Brass
B5	B8/B8M/B8T - Class 2	UNS S32760	Copper
B16	B8C	Zeron* 100	Cupro Nickel 70/30
BS 4882 B16A	B6	254SMO* (UNS S31254)	Cupro Nickel 90/10
Durehete* 900/950/1055	C3-80	UNS S31803	Hiduron* 191
Jelthete* X19	17-4 PH	A453 660 A/B/D	Marinel*
42CrMo4	FV520B	Nimonic* 75/80a/90	Plastic
24CrMo5	Nitronic* 50/60	Titanium Alloys	Nylon
21CrMoV57	904L	Carpenter* 20	PTFE
		Tantalum	

*Registered trade names



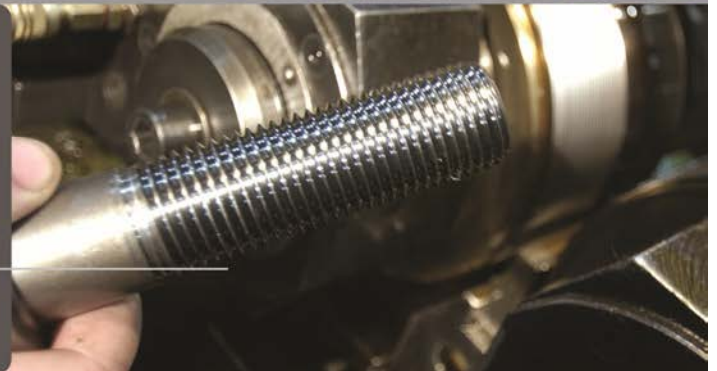
CNC Machining

Our state of the art manufacturing facility has extensive machining capacity in advanced CNC technology enabling the production of high quality, cost effective fasteners and precision components.



High Capacity Thread Rolling

The MENA APAC facility has on-site thread rolling capability for rolling metric and imperial thread forms across a wide range of materials.



Hot Forging

We carry comprehensive stocks of blank bar to allow us to hot forge bespoke fasteners specific to our customers designs, specifications and industry standards.



Heat Treatment

Our on-site computer controlled electric furnaces enable the heat treatment of standard and exotic materials.



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Testing Facility

Full Traceability



Your Global Fastener and Gasket Solutions Provider

ISO 9001 Certified Facility

LoneStar Group companies all operate a Quality Management System to ISO 9001:2008 standards.

In addition, the MENA APAC regional HQ, Triplefast Middle East Ltd holds ISO 14001 and OHSAS 18001:2007 certification for the Environmental Management System and Occupational Health and Safety Management System respectively.

Our own in-house Quality Control Department work in conjunction with several leading external test houses to provide certification from initial raw material testing, to verification of finishes product. Conformity of all in-house processes and coatings is ensured through destructive and non-destructive testing. Operating clearly defined procedures throughout the manufacturing process, we are able to provide 3.1 materials certification to ensure full traceability and third party endorsed 3.2 certification for all products.



In-house Certified Testing Laboratory

- Thread Mics
- Vernier Calipers
- Ring Gauge
- Spectrochemical Analysis & Portable PMI
- UV or ultrasonic crack detecting
- Hardness/Heat/Material Testing
- Salt Spray Testing / ASTM B117
- Charpy impact testing to -150 °F
- Tensile/proof load capacity to 300,000 lbs
- Liquid Penetration Inspection (LPI)
- Magnetic / Metallurgical Examination

Inspection Services:

- Initial Sample Inspection Report (ISIR)
- Product Part Approval Process Plans (PPAP) Level 3 Control Plans
- Failure Mode & Effective Analysis (FMEA)
- Statistical Process Control (SPC)





Unrivalled Quality Control

Quality and continuous improvement are LoneStar Group's priorities. We are committed to providing safe and efficient products that are developed, manufactured and distributed in full compliance with statutory and regulatory requirements and the Group's core values.

We understand that the markets we serve have exacting demands and aim to meet them through high integrity local supply, innovation and traceability. We've developed comprehensive quality systems to serve the Power, Petrochemical, Oil and Gas, Subsea and Renewable Energy industries and the markets they serve. These programmes cover the full scope of our activities and comply with recognised industry standards which include:-

- ISO 9001:2008
- ISO 14001:2004
- ISO 18001:2007

Our dedication to precision and quality means that you can depend on the fasteners and precision components LoneStar manufactures and supplies around the world, trusting they will meet your exact specifications, standards and cost requirements.



Documentation and Certification Packages

LoneStar can provide our customers with the necessary documentation and certification they require with their fastener and component orders. This includes tailor-made documentation and certification packages to suit individual customer requirements and industry standards.

The following levels of certification are available:-

- Certificate of conformity
- Certificates to BS EN 10204 2.1, 2.2, 3.1
- Independent Inspection to BS EN 10204 3.2
- Inspection bodies LRQA, ABS, DNV, BV



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High Integrity Fasteners



Your Global Fastener and Gasket Solutions Provider

Manufacturing Excellence

LoneStar Group have built a reputation for excellence in the supply and manufacture of high integrity performance bolts and associated threaded components. The extensive variety covers both commercial and specialist fasteners including exotic alloy in imperial and metric thread forms including bolts, double end, tap end and all-thread studs. Machining to drawings on items such as riser bolts, turbine bolts, stems, connector rods and collar bolts, allows us to deliver a unique and diverse offering.

Products Built to Perform

- Studbolts
- Heavy Hexagon Bolts
- Heavy Hexagon Set Screws
- 12pt Ferry Bolts
- U-bolts
- Washers
- Collar Bolts
- Anchor Bolts
- Socket Head Cap Screws
- Riser Bolts
- Bonnet Bolts
- Waisted & Full Body Studs
- Pins, Shafts, Clips
- Pipe Hangers
- Self-Locking Nuts
- Tommy Nuts
- Standard & Speciality Washers



Available Ex-Stock

Studbolts

A320, L7 self colour	1/2" up to 1.1/4" by 12" in length
A193, B7 self colour	1/2" up to 2.1/4" by 13.1/2" in length

Studbolts assembled

L77 HDG	1/2" up to 2.1/4" by 8" in length
B7/2H HDG	1/2" up to 2.1/4" by 10" in length
B7M/2HM	1/2" up to 2.1/4" by 10" in length

Studding - Alloy Steels

B7, B7M, B16, L7, L7M, L43, B5	1/4" up to 4" by 10-12 ft random lengths
	M6 up to M90 by 10-12 ft random lengths

Studding - Stainless Steels

B6, B8, B8M, B8C, B8T (including Class 2)	1/4" up to 4" by 10 ft random lengths
	M6 up to M76 by 10 ft random lengths

Studding

660 A, B & D	1/2" up to 3.1/2" by 10-12 ft random lengths
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European Studding

	1/4" up to 4" by 10-12 ft random lengths
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Heavy Hex Bolt Blank - DIN931

B7L7	1/4" up to 2.1/2" by 18" maximum length
	M6 up to M64 by 400mm maximum length

Socket Capscrew Blanks - DIN912

B7L7	1/4" up to 1.1/2" by 12" maximum length
	M6 up to M30 by 300mm maximum length

Hex Nuts

2H, 2HM, 4, 7, 7M, 660 A, B & D	1/4" up to 4"
6, 8, 8M, 8C, 8T (including Class 2)	M6 up to M90
Grade 3	1/2" up to 2.1/2"
UNS S31803, UNS S32760	M10 up to M42

Hex Nuts HDG

A194 2H	1/2" up to 3"
A194 Gr.7	1/2" up to 2.1/2"

European Nuts (also available)

Bespoke sizes available on request.



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Innovative Sealing Solutions



Your Global Fastener and Gasket Solutions Provider

High Quality Sealing Products

LoneStar Group manufactures industrial gaskets and seals to withstand even the most corrosive, high heat and high pressure environments known to the oil and gas and petrochemical industries.

Using a wide variety of quality materials, each gasket are manufactured to strict tolerances to maintain the sealing force required for their given application.

- Ring Type Joints
- Spiral Wound Gaskets
- Metal Jacketed Gaskets
- Cut Gaskets and Sheet Materials
- Insulation Kits and Materials
- Special Machined Sealing Products
- Wellhead Gaskets



Gasket Materials

Products	Materials
Spiral Wound Gaskets	CS / 316 / 304 / 321 / Monel / Duplex / 316Ti / Titanium / Super Duplex / 600 / 625 / 800 / 825 / C276
Kammprofile Gaskets	316 / 304 / 321 / Monel / Duplex / 316Ti / Titanium / Super Duplex / 600 / 625 / 800 / 825 / C276
Ring Type Joints	304, 316, 316L, 625, 825, Super Duplex Monel
Soft Cut Gaskets	CNAF / Rubber / PTFE / Graphite / Plastic / Ceramic
Precision Machined Rings	825/625/718/725



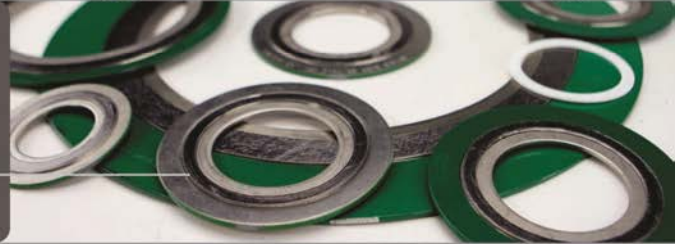
Ring Type Joints

Precision machined metallic sealing rings manufactured to API 6A and ASME B16.20 specifications, suitable for elevated temperature and high pressure applications.



Spiral Wound Gaskets

Manufactured to customer specification up to 3 metres in diameter, a preformed thin metallic strip combined with soft sealing composite material wound together to act like a spring when compressed between two flanges, with or without guide rings dependent on application.



Metal Jacketed Gaskets

Available as simple rings or more complex designs with pass partitions in single piece or fabricated construction up to 3 metres.



Cut Gaskets and Sheet Materials

Various thicknesses of stocked sheet materials, both metallic and non-metallic, are cut to suit requirements.



Insulation Kits & Materials

Standard insulating kits comprise of central insulating gaskets, bolt sleeves, washers and mild steel backing washers, these kits can be complimented by the LoneStar range of bolts.



Special Machined Sealing Materials

Available in all materials ranging from carbon steels to stainless steels and high strength nickel alloys.



Wellhead Gaskets

Custom parts, CNC machined to very strict tolerances.



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Specialised Coatings



Your Global Fastener and Gasket Solutions Provider

LoneStar Group companies are the leading coating applicator of PTFE, ceramic and plated finishes. Triplefast Middle East Ltd has a fully operational coating facility with an application plant and computer controlled curing ovens. We can offer a range of finishes including zinc, nickel, hot dip galvanized, chemical galvanized, cadmium and chromium finishes.

PTFE for Fasteners

Xylan® 1070: Highly corrosion-resistant, low-friction coating designed to reduce make-up and break-out torque, even after prolonged exposure to corrosive environments. Xylan 1070 also offers good wear and abrasion resistance.

Xylan® 1424: Waterborne, highly corrosion-resistant, dry-film lubricant designed for use on any mating surface requiring lubrication. Xylan 1424 reduces make-up and break-out torque and also offers excellent chemical and abrasion resistance. Similar to Xylan 1014.

Surface Coatings

- Zinc Nickel
- Zinc Clear
- Zinc Yellow
- Hot Dipped Galvanising
- Sheradizing
- Cadmium
- Molykote
- Xylan*
- Electroless Nickel*
- Copper
- Zinga

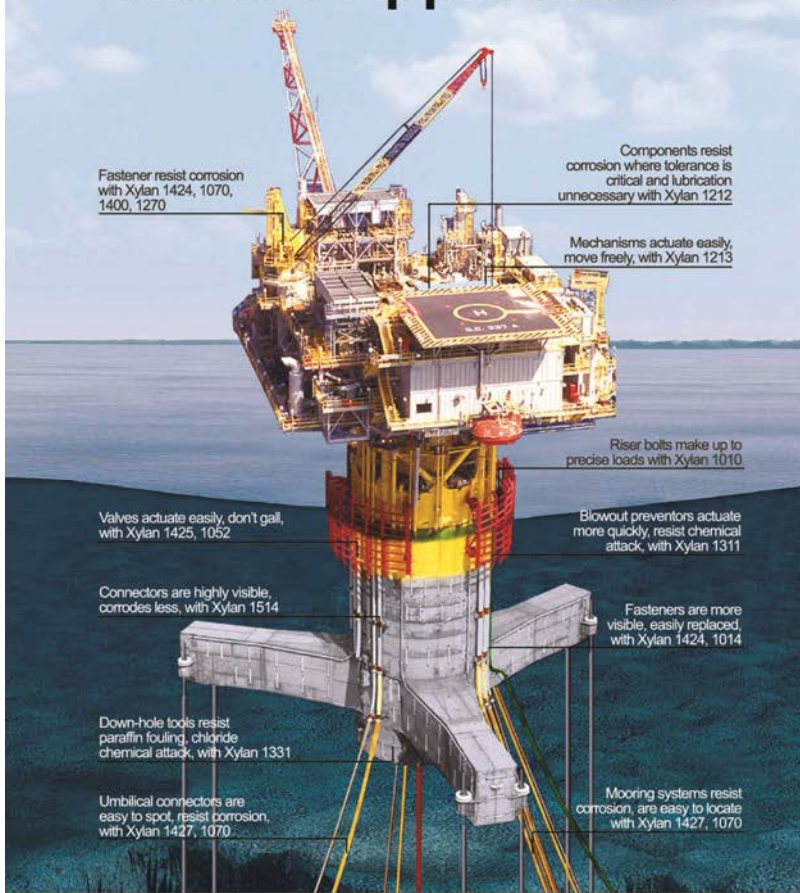


Material Finishes

	Standard	Components
Hot Dip Galvanizing	ASTM A 153 ASTM A 641 ASTM B 695 ASTM A 123 BS EN ISO 1461	Rolled/Pressed Steel/Hardware Carbon Steel Wire (Nails/Staples/etc...) Iron and Steel Iron and Steel Anchor Bolts, Fabricated Products Heavy Zinc Deposit 388.1 to 76.2 microns
Electro-deposit Zinc Plating	ASTM B633 BS 3382 PART 2	Iron and Steel Products Bright Finish
Electro-deposit Cadmium Plating	BS 3382 PART 1	Semi-bright Finish
Electro-deposit Nickel Cadmium Plating	AMS 2416	Steel
Electro-deposit Nickel and Nickel Plus Chromium	BS 3382 PART 3 & 4	Steel and Copper Alloy
Phosphate Coating	BS 3189 DEF 29	Dark Black Finish, Coating Sealed with Oil or Grease
Black Oxidizing	BS ISO 11408	Steel and Iron
Lubricants	Dry Film Lubricants	Dry Moly



Xylan Coatings for Offshore Applications



Fasteners resist corrosion with Xylan 1424, 1070, 1400, 1270

Components resist corrosion where tolerance is critical and lubrication unnecessary with Xylan 1212

Mechanisms actuate easily, move freely, with Xylan 1213

Riser bolts make up to precise loads with Xylan 1010

Valves actuate easily, don't gall, with Xylan 1425, 1052

Blowout preventors actuate more quickly, resist chemical attack, with Xylan 1311

Connectors are highly visible, corrodes less, with Xylan 1514

Fasteners are more visible, easily replaced, with Xylan 1424, 1014

Down-hole tools resist paraffin fouling, chloride chemical attack, with Xylan 1331

Umbilical connectors are easy to spot, resist corrosion, with Xylan 1427, 1070

Mooring systems resist corrosion, are easy to locate with Xylan 1427, 1070

Other Available Coating Applications:

Xylan® 1010: Dry-film lubricant for any wear surface to reduce friction, prevent scoring and galling, and provide secondary lubrication in the event of failure of the primary (conventional) lubricant. In addition to its low coefficient of friction (0.04-1.00), Xylan 1010 has good release properties, good chemical and abrasion resistance, and operates at temperatures up to 285°C (550°F).

Xylan® 1014: Similar to Xylan 1010, but with significantly more bonding resin relative to its content of polytetrafluoroethylene (PTFE) lubricant. This provides a finish that is harder, more abrasion-resistant, glossier and less porous. Friction values remain low and predictable.

Xylan® 1052: Dry-film lubricant formulated with PTFE and MoS₂ for high-pressure, low-speed wear applications. Its unique chemistry provides dependable, bonded lubrication for bearing surfaces subjected to extreme pressure of up to 10,500 kg/cm² (150,000 psi). Xylan 1052 operates at temperatures up to 285°C (550°F).

Xylan® 1212: Waterborne thin-film barrier coating with excellent corrosion resistance, ideal where tolerance is critical and lubrication unnecessary.

Xylan® 1213: Waterborne, dry-film lubricant designed for high-pressure/low-speed applications. When combined with Xylan 1212 offers good corrosion and abrasion resistance.

Xylan® 1270 (1400): Alternative to Xylan 1070 (1424), but with less lubrication. For fasteners where reduced make-up torque is not necessary.

Xylan® 1311: Similar to Xylan 1331 with less PTFE. Use when abrasion resistance is more important than lubrication and/or non wetting properties.

Xylan® 1331: Dry-film lubricant with PPS and PTFE for outstanding wear/abrasion resistance. This resin-bonded coating has excellent corrosion and chemical resistance and is virtually unaffected by any solvents up to 205°C (400°F).

Xylan® 1425: Waterborne, dry-film lubricant formulated with PTFE and MoS₂, specifically for high-pressure, low-speed wear applications. Its unique chemistry provides dependable, bonded lubrication for bearing surfaces subjected to extreme pressures of up to 10,500 kg/cm² (150,000 psi). Xylan 1425 operates well in harsh chemical environments and at temperatures up to 190°C (375°F). Similar to Xylan 1052.

Xylan® 1427: Waterborne, highly corrosion-resistant, low-friction coating designed to reduce make-up and break-out torque, even after prolonged exposure to corrosive environments. Xylan 1427 also offers excellent chemical, wear and abrasion resistance.

Xylan® 1514: UV-resistant, dry-film lubricant with excellent low friction. Xylan 1514 is designed for highly visible, decorative applications where stain resistance and easy-clean properties are required. This coating also offers some corrosion and abrasion resistance.

Specialised Coatings

Xylar® 1: Aqueous / acidic based aluminium "cermet" coating. Excellent chemical, corrosion and abrasion resistance at extreme temperatures. Typical application: Xylar coatings provide the aerospace, engineering and marine industries with materials to protect components from high temperatures oxidation, salt laden atmospheres, chemical and abrasives. Operating temperature: -40°C to +535°C - Continuous.

SermaGuard® 1105: is a high performance coating that can be applied to metallic and non-metallic surfaces to provide resistance to corrosion, thermal oxidation, abrasion and erosion. SermaGuard 1105 is a water based slurry comprised of an acidic chromate/ phosphate binder system containing dispersed aluminium particles.

SermaGuard® 1280: is a silver metallic resin bonded fluorocarbon coating designed for spray application over properly prepared SermaGuard basecoat or over zinc plate pre-treatment. The coating functions primarily as a topcoat-sealer to extend the corrosion performance of the coated article, especially in moist SO₂ (Kesternich) and salt laden environments.

Dykor® PVDF Spray on Tri Coating System: Basecoat Dykor 204/ Midcoat Dykor 205 / Topcoat Dykor 202. For use in chemical resistant, corrosion resistant and abrasion / wear resistant applications as a high build coating with thickness of 300-600 microns being possible. Dykor 200 Series consist of primer, midcoat and topcoat and is used to primarily line chemical process and storage vessels. Dykor has been the engineering polymer of choice for severe chemical applications for nearly three decades. Dykor forms a tough, abrasion resistant barrier which, if employed as recommended, will protect the equipment for many years.

Typical Applications:

Chemical processing equipment, heat exchangers, flu-pipes, valves, pipe fittings, pumps, tanks, reactor vessels, sucker rods, oil well tubing, couplings, fan drive clutch with a continuous operating temperature of up to 150°C.



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